

Architectural Door Construction

Stiles Type	1" (25 mm)	2" (50 mm)	4" (102 mm)	Fire rated	Available model and wood species
Stiles	1 7/16" (37mm)	2 1/2" (66 mm)	4 1/8" (105 mm)		
Serie B4000 Stave lumber core	B4100 	B4200 	N/D	N/D	Molded skins: None Smooth hardboard panel, Prag, Milano Plywood veneer 1/8" (3 mm) : All Laminated plastic 1/16" or 1/32"
	Fire rated 20 min. B4120	B4220	N/D		IDEM
Serie B5000 Mineral core	Fire rated 45 min Fire rated 60 min N/D	N/D	N/D	B5045, B5060 	Molded skins : All models except 5 straight smooth panels and Madrid Smooth hardboard panel, Prag, Milano Plywood veneer 1/8" (3 mm) : All Laminated plastic 1/16" or 1/32"
	Fire rated 90 min N/D	N/D	N/D	B5090 	Molded skins : None Smooth hardboard panel, Prag, Milano Plywood veneer 1/8" (3 mm) : All Laminated plastic 1/16" or 1/32"
Serie B6000 LSL core	B6100 	N/D	N/D	N/D	Molded skins : None Smooth hardboard panel, Prag, Milano Plywood veneer 1/8" (3 mm) : All Laminated plastic 1/16" or 1/32"
	Fire rated 20 min. B6120				IDEM
Serie B8000 Particleboard core	B8100 	B8200 	B8400 	B8045 (Special)	Molded skins : B8100 Flush skins : B8100/ B8200/ B8400/ B8045 Smooth hardboard panel, Prag, Milano Plywood veneer 1/8" (3 mm) : All Laminated plastic 1/16" or 1/32"
	Fire rated 20 min. B8120	B8220	B8420		IDEM
Serie B9000 Hollow core	B9100 	B9200 	B9400 	N/D	Molded skins : B9100 Flush skins : B9100/ B9200/ B9400 Smooth hardboard panel, Prag, Milano Plywood veneer 1/8" (3 mm) : All Laminated plastic 1/16" or 1/32"
	Fire rated 20 min. N/D	N/D	N/D		IDEM